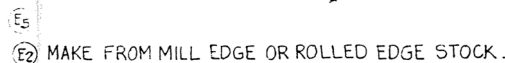


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE. $\pm$.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS



E5		NOTE REMOVED.				MATERIAL		NAME OF PART		PART NO.		IT. NO.	
E3		WAS 1/8" R. 8 PLCS. 54 WAS 3/8"				EMS 57 HRSS		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
E2		NOTE ADDED (2 PLACES)				P. D.R. Q (SEE NOTE)							
Y-3182		E1		WAS 1 INCH. F1 HOLE ADDED		8-10-62 Yess		DR. MILLAR		DATE 5-10-47			
R-7101		D		REDESIGNED		8-26-62 J.C.Z.		N.A.H.					
				WAS "B" SIZE				CH. CR.		SUP.			
				MATL. WAS EMS TO STL.FORG.				WELD.		CH. DR.			
R-7473				REDRAWN & REDESIGNED		6-20-62 J.C.Z.		N.A.H.					
REV. NO.		REV. LET.		REVISION		DATE BY		CH. APPV.		DATE OF PRINT		PART NO.	
FIRST USED ON								MATL.		ENGR.		8126036	
										B.B.		7-3-47	